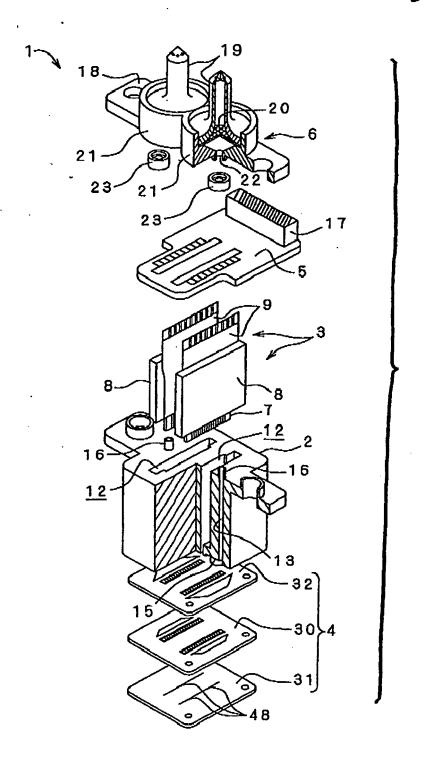
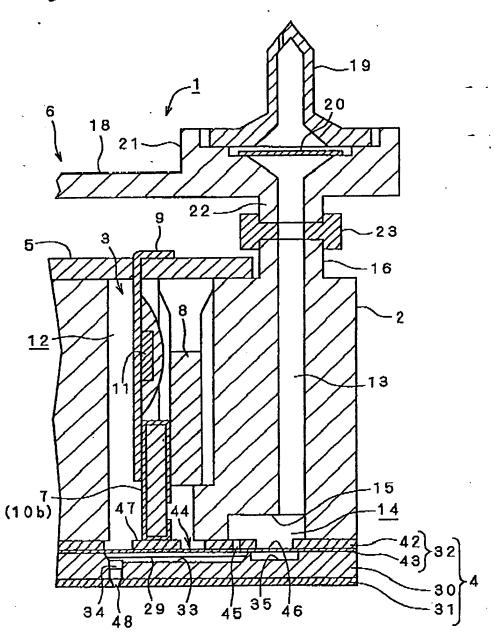
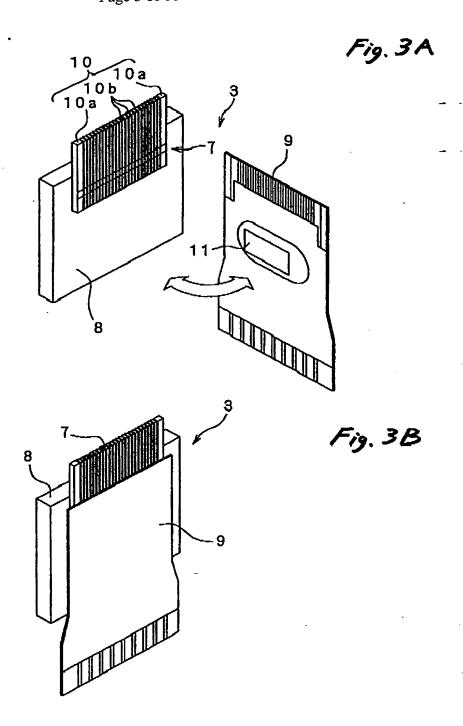
Page 1 of 18

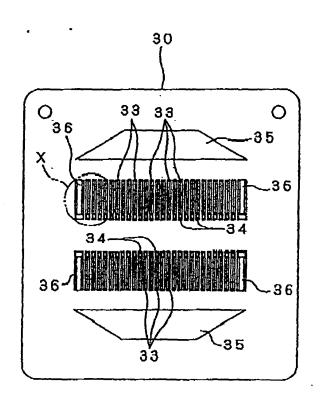




Fujio AKAHANE, et al. Q77136 LIQUID EJECTION HEAD Filing Date: August 25, 2003 Darryl Mexic 202-663-7909 Page 3 of 18



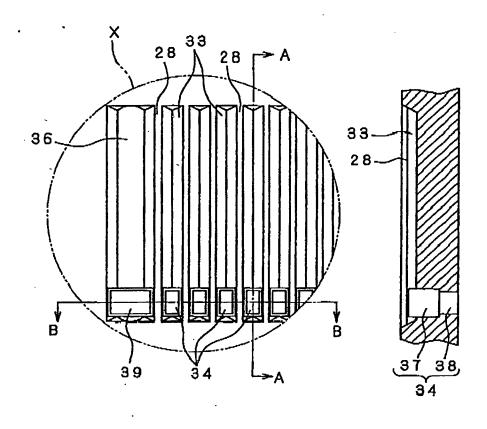
Fujio AKAHANE, et al. Q77136 LIQUID EJECTION HEAD Filing Date: August 25, 2003 Darryl Mexic 202-663-7909 Page 4 of 18

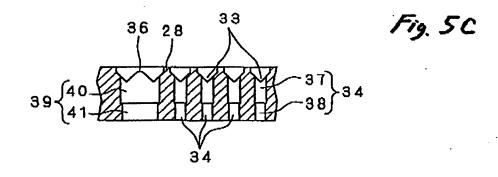


Page 5 of 18

Fig. 5A

Fig. 5B





Fujio AKAHANE, et al. Q77136 LIQUID EJECTION HEAD Filing Date: August 25, 2003 Darryl Mexic 202-663-7909 Page 6 of 18

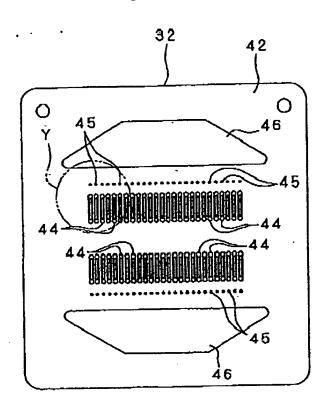
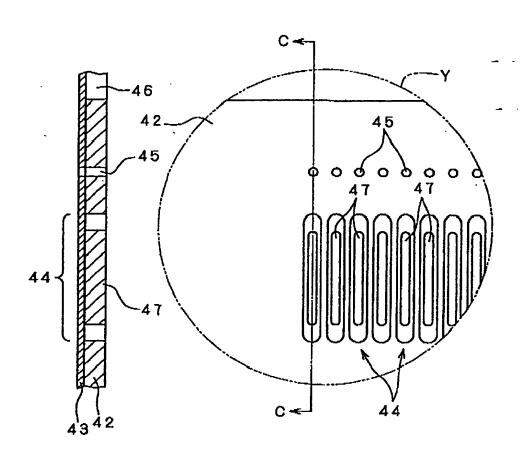


Fig. 6

Fig. 7B Page 7 of 18

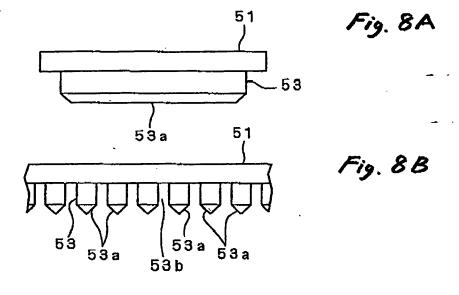
Fig. 7A

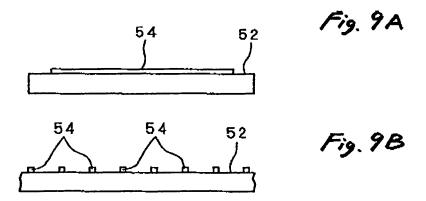


Fujio AKAHANE, et al. Q77136 LIQUID EJECTION HEAD Filing Date: August 25, 2003

Darryl Mexic 202-663-7909

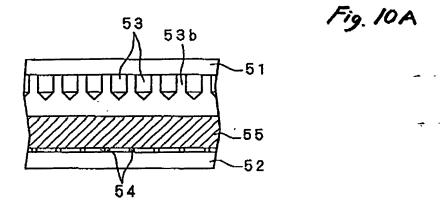
Page 8 of 18

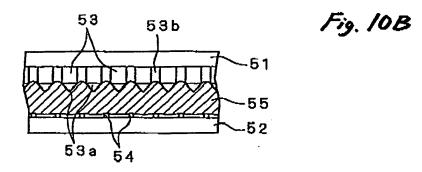


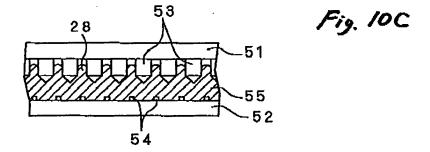


Fujio AKAHANE, et al. Q77136 LIQUID EJECTION HEAD Filing Date: August 25, 2003 Darryl Mexic 202-663-7909

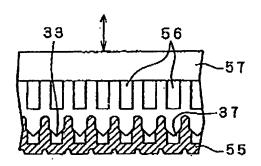
Page 9 of 18







Page 10 of 18





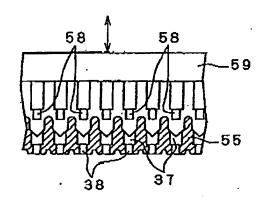


Fig. 11B

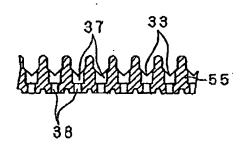
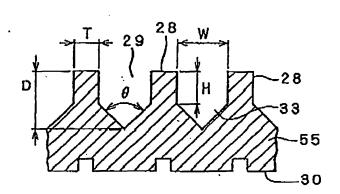


Fig. IIC

Fujio AKAHANE, et al. Q77136 LIQUID EJECTION HEAD Filing Date: August 25, 2003 Darryl Mexic 202-663-7909 Page 11 of 18



Fij. 12A

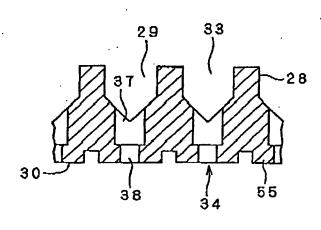
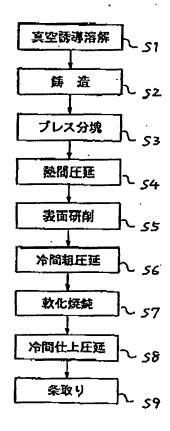


Fig. 13



S1: dissolution with vacuum

S2: casting

S3: press blooming

S4: hot rolling

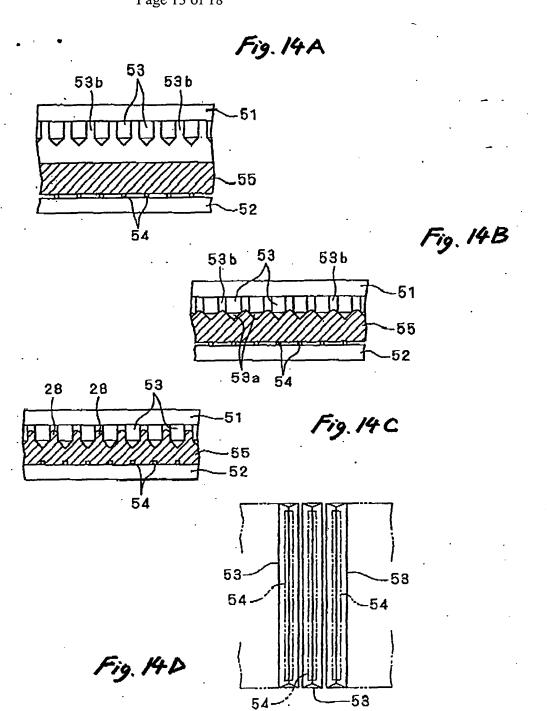
S5: surface grinding

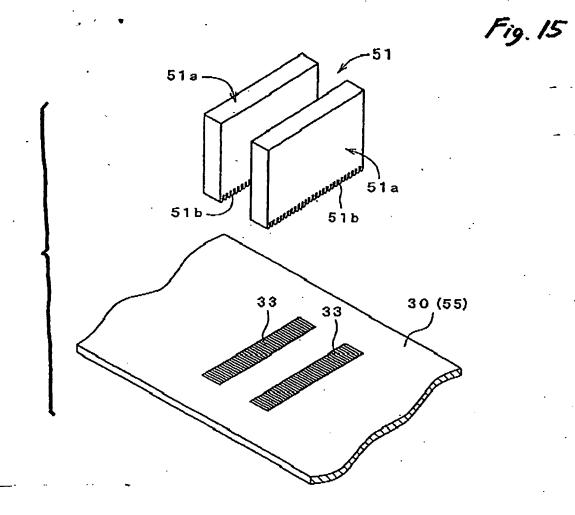
\$6: cold rough rolling

S7: soft annealing

S8: cold finish rolling

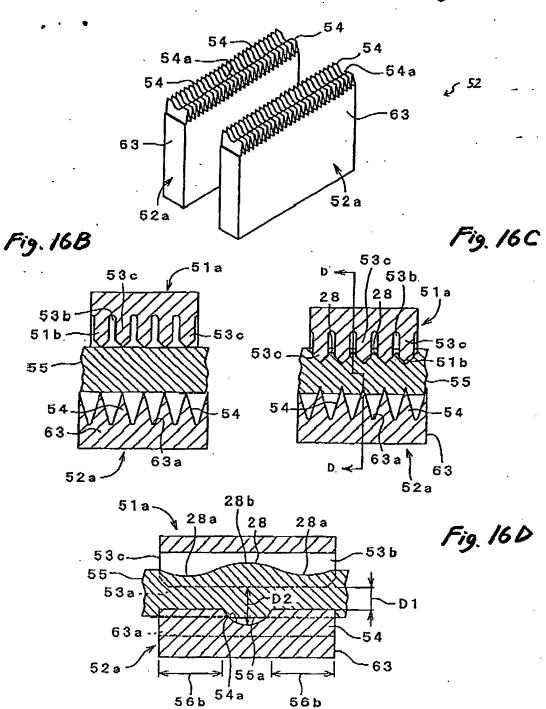
S9: cutting





Page 15 of 18

Fig. 16A



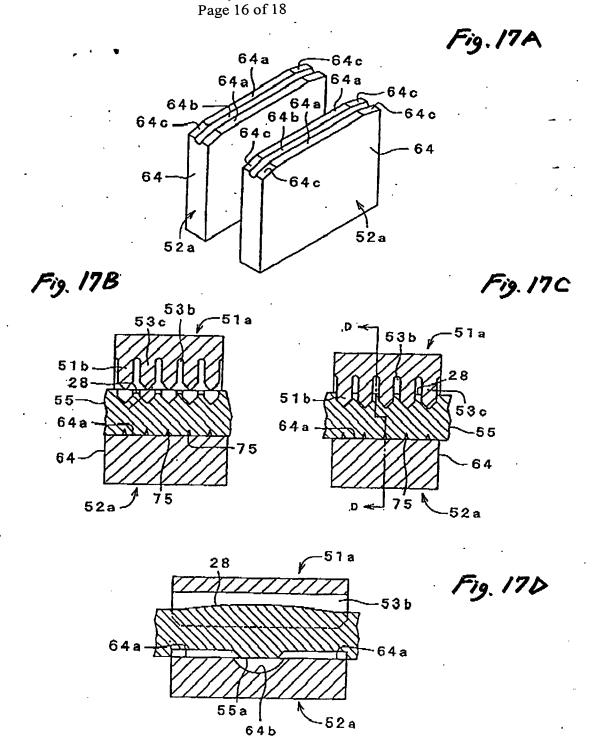


Fig. 18A Fig. 18B Fig. 18C

